

Tower System Media Filters

Stainless Tank System (STS)
Stainless Steel Media Filters for Cooling Towers

STS

Exceeds industry specifications for keeping cooling water systems free of troublesome contaminants. Removes particles and floating debris. Controls build-up in tower basins and remote sumps. Helps maintain optimum operating conditions for reduced maintenance, servicing, downtime, energy costs, water loss and chemical usage.

LAKOS STS Tower System Media Filters are designed exclusively for the demands of cooling tower operations. Filtration down to 5 micron is available as standard. Options for filtration down to 0.5 micron are available (consult factory). Either for side stream or full stream applications, Tower System Media Filters offer a full range of systems to meet your specific needs. High pressure ratings and ASME code options are available, please contact the factory.

Filtration efficiency of 90% removal by volume of particles 5 micron and larger

Uniform, high porosity media for consistent, reliable performance at a low pressure loss.

Stainless steel tanks

Durable, long-lasting and affordable.

Backwash options

Durable, electrically-actuated, mechanically-linked butterfly valves. Piping configurations for backwashing with system water or municipal/other water source.

Effective underdrain design

Encourages uniform flow through the sand media. Industry-low pressure loss. Field-serviceable. Provides high capacity backwashing for thorough media cleaning cycles. Prevents residual build-up and excessive backwash frequency. Choice of source water or public water for backwashing.

Complete, packaged system

Includes filter, automatic controls, valves, pump, pump strainer and piping on a rigid skid. Media also provided. Easy installation and start-up.

Compact, low-profile design

Minimum space requirements, easy handling and installation.



Flow range:
18 - 310 U.S. gpm
(4 - 70 m³/hr)

*For higher flow rates, refer to
CTS tanks (LS-720 brochure).*



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LAKOS

Separators and Filtration Solutions

How It Works

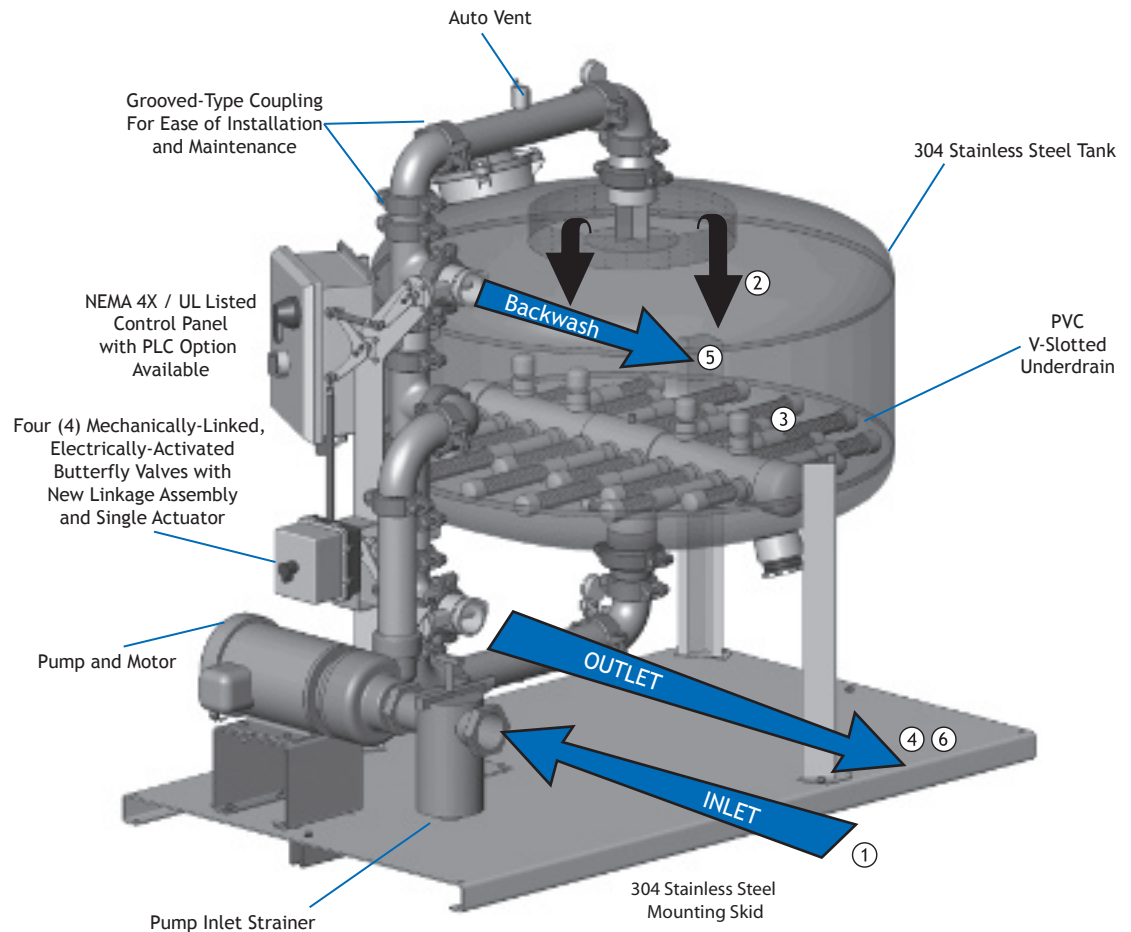
Filter Operation

Water from the system is pumped through the overdrain assembly at the top of the filter tank and distributed evenly over the media. Suspended particles are trapped in the filter media. The filtered water then passes from the tank through the underdrain assembly at the bottom of the filter and returns to the piping system.

When the trapped particles cause the pressure differential across the media bed to reach a pre-determined pressure of approximately 10 psi over the starting gauge pressure, the valves are automatically or manually repositioned and the media is backwashed. Backwashing is a rigorous, scouring action through which trapped particles are released. The dirty water passes from the filter tank through the overdrain assembly at the top of the tank and is flushed to the drain. When the media is cleaned after a preset time (3 minutes is standard), the valves are again repositioned and the filtration cycle is continued.



Exclusive LAKOS underdrain optimizes filtration/backwashing efficiency.



The Basic Steps of Media Filtration Operation

- ① Unfiltered system water enters pump suction INLET.
- ② Water is pumped to top and is uniformly dispersed over the media bed.
- ③ Water passes through the media bed, leaving debris behind.
- ④ Filtered water exits the OUTLET.
- ⑤ The media bed is cleaned through a backwash cycle at specified intervals or differential pressure. The backwash cycle runs for 3 minutes.
- ⑥ System returns to normal filter mode.

General Specifications

Model	Flow Range* U.S. gpm	Filtration Surface Area ft. ² m ²		Inlet/Outlet Inches FPT grooved		Pump HP	Sand Requirement lbs. kg		Operating Weight lbs. kg		Shipping Weight** lbs. kg		Full Load Amps at 460v
STS-15-025	18-25	1.2	0.1	1-1/2	2	1/2	150	68	482	219	580	263	1.1
STS-18-045	24-45	1.8	0.2	1-1/2	2	1	250	113	649	294	915	415	2.1
STS-24-075	40-75	3.1	0.3	1-1/2	2	1-1/2	450	204	1062	482	1297	588	3
STS-30-110	73-110	4.9	0.5	2	2	2	500	227	1425	646	1575	714	3.4
STS-36-165	106-165	7.1	0.7	3	3	3	900	408	2220	1007	2010	912	4.8
STS-48-310	160-310	12.6	1.2	3	3	5	1300	590	3624	1644	2498	1133	7.6

*Flow range is based on the guideline of 15-25 US gpm/ft.² Models also available at higher flow rates.

**Includes media sand

All single-tank systems may be specified either automatic or manual backwash control and choice of system water or city water for backwash supply.

Standard power requirement of 460 volt, 3 phase; specify other voltage is required.

Filtration media is 5 micron as standard. Consult factory for optional filtration down to 0.5 micron.

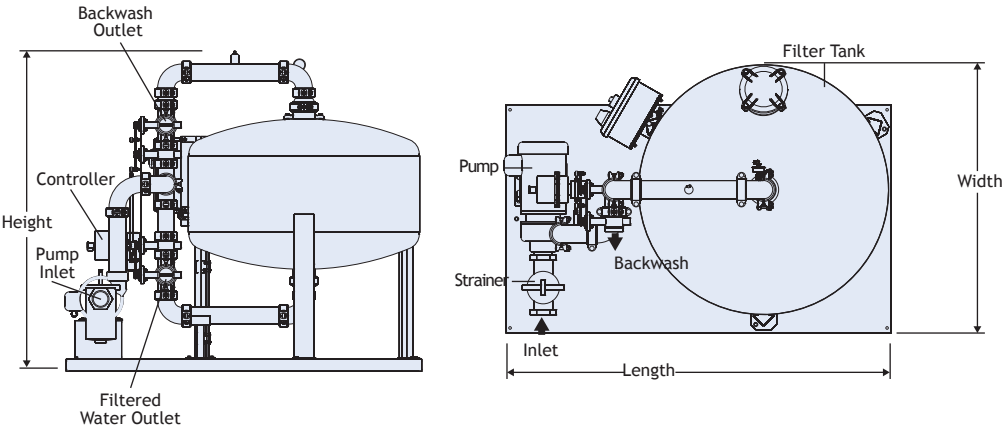
All STS system pumps are rated for 50 feet TDH.

Dimensions

Model	Length		Width		Height	
	in.	mm	in.	mm	in.	mm
STS-15-025	52	1321	33	838	51	1295
STS-18-045	52	1321	33	838	55	1397
STS-24-075	59	1499	36	914	55	1397
STS-30-110	59	1499	36	914	55	1397
STS-36-165	63	1600	43	1092	65	1651
STS-48-310	74	1880	52	1321	67	1702

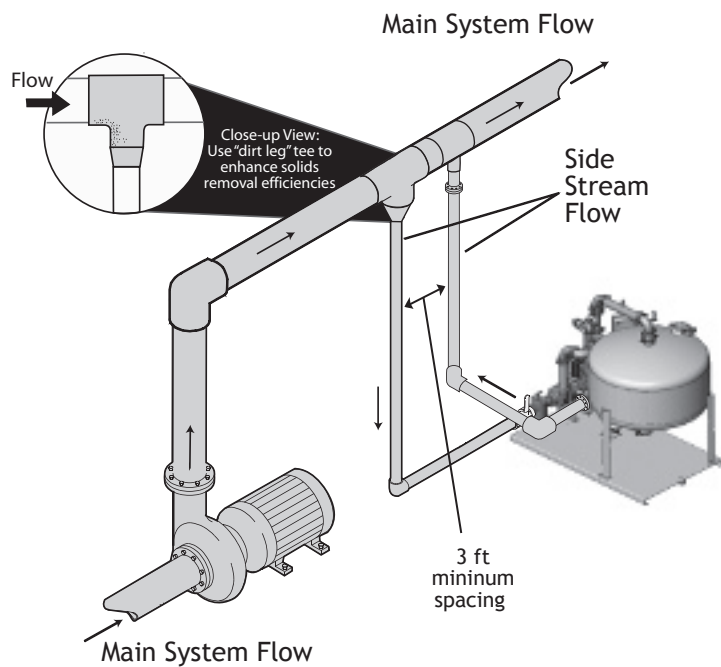
All drawings shown indicate "system water backwash" configurations. Consult factory for "city water backwash" option. Dimensions above apply to both systems.

*These tanks can be configured for Basin Sweeping. Refer to page 5.

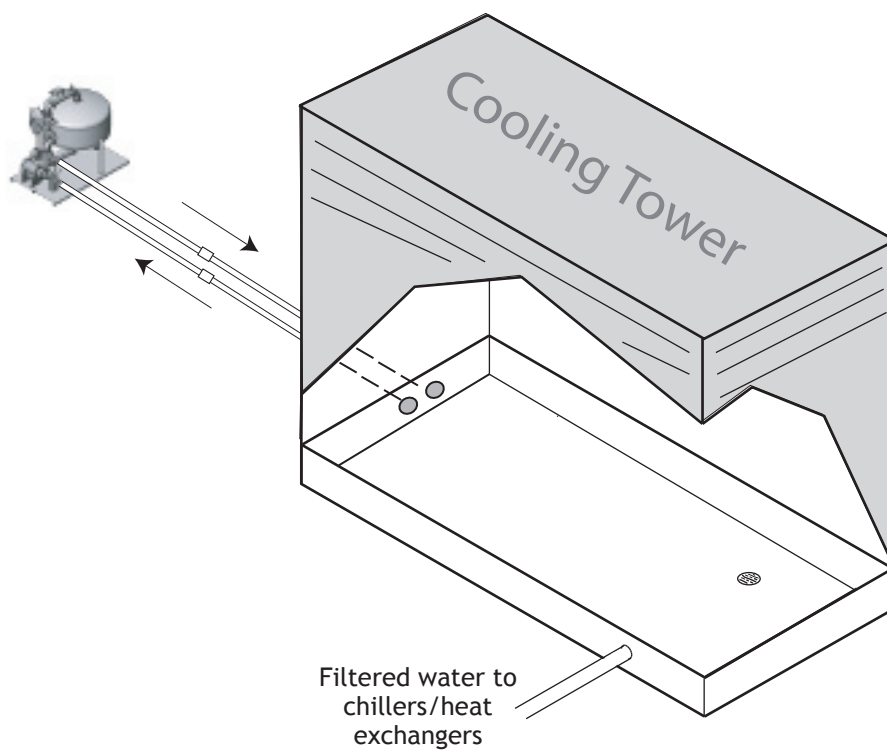


Typical Side Stream Filtration Installations

Condensed Water Piping Side Stream Filtration

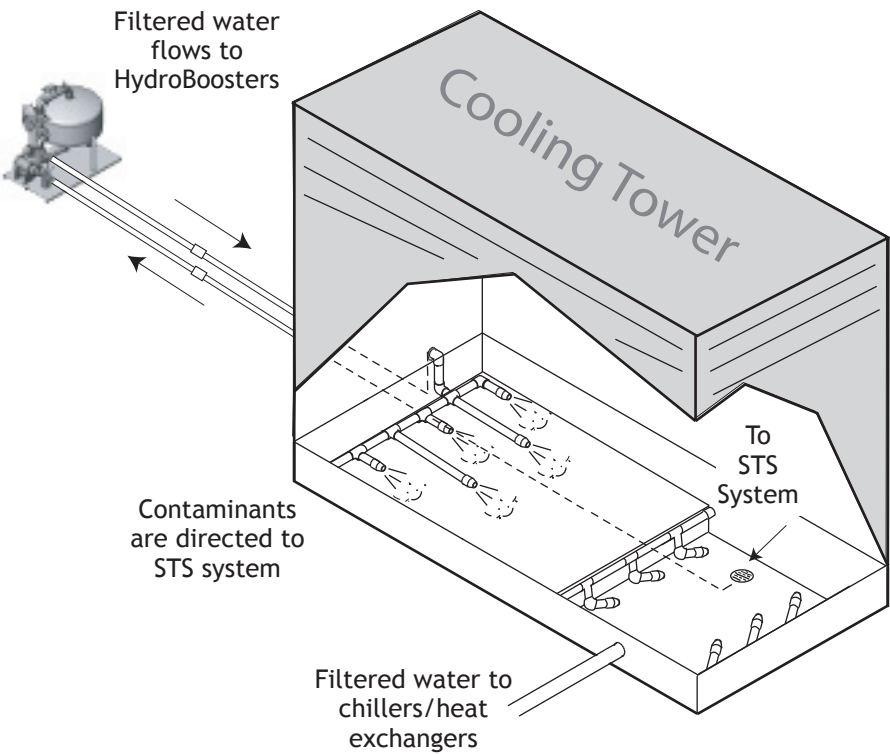


Cooling Tower Side Stream Filtration



Basin Sweeping Options

STS-SWP System Diagram



LAKOS Offers STS Systems For Basin Sweeping With Higher Pressure Pumps. Consult LAKOS for Design Requirements.

Basin Sweeping Options Available On 24 to 48 Inch Tanks

Model	Pump Hp*	Maximum Number of HB-10-K HydroBoosters
STS-24-075/SWP	3	6
STS-30-110/SWP	5	8
STS-36-165/SWP	5	14
STS-48-310/SWP	10	24

*Hp values based on pump sized for 100' TDH for proper HydroBooster operation

HydroBoosters

Directed turbulence maximizes cleaning efficiency in the tower basin/remote sump. LAKOS HydroBoosters provide that turbulence with patented vortexing action as shown. Swivel clips are available as shown in the picture below. Many cooling tower manufacturers offer factory-installed basin sweeping piping. Please consult LAKOS for proper equipment selection.

Model	Connection Size (inches)	Extension Size (minimum)	Flow Input and Output
HB-10-K	3/4" male NPT	3/4"	10 US gpm and 60 US gpm 2 m ³ /hr and 12 m ³ /hr
HB-18-K	3/4" male NPT	1"	18 US gpm and 108 US gpm 4 m ³ /hr and 24 m ³ /hr
HB-35-K	1" male NPT	1 1/4"	35 US gpm and 210 US gpm 8 m ³ /hr and 48 m ³ /hr
*TSN-0025-B	1/4" male NPT	—	4.2 US gpm 1 m ³ /hr

Flow boosted to 6 U.S. gpm enters through HydroBooster

1 U.S. gpm enters HydroBooster



HydroBooster with swivel clip

NOTE: These flow rates are based on an input pressure of 20 psi (1.4 bar)
Minimum water level above centerline of HydroBooster should be 2 inches
* This is a flat-fan spray nozzle (brass) for use in applications with a shallow deck in the basin. May be combined with HydroBoosters

Limited Warranty

All products manufactured and marketed by this corporation are warranted to be free of defects in material or workmanship for 12 months from date of installation; if installed 6 months or more after ship date, warranty shall be a maximum of 18 months from ship date.

If a fault develops, notify us, giving a complete description of the alleged malfunction. Include the model number(s), date of delivery and operating conditions of subject product(s). We will subsequently review this information and, at our option, supply you with either servicing data or shipping instruction and returned materials authorization. Upon prepaid receipt of subject product(s) at the instructed destination, we will then either repair or replace such product(s), at our option, and if determined to be a warranted defect, we will perform such necessary product repairs or replace such product(s) at our expense.

This limited warranty does not cover any products, damages or injuries resulting from misuse, neglect, normal expected wear, chemically-caused corrosion, improper installation or operation contrary to factory recommendation. Nor does it cover equipment that has been modified, tampered with or altered without authorization.

No other extended liabilities are stated or implied and this warranty in no event covers incidental or consequential damages, injuries or costs resulting from any such defective product(s).

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Equipment Specifications

CSI specifications are available for download from www.lakos.com

Maximum System Pressure:

100 psi(6.9 bar), except model STS-48-310 and larger: 80 psi (5.5 bar).

Filter Tank:

304-L stainless steel with grooved pipe connections at inlet and outlet. Minimum wall thickness: Domes at 14 gauge; walls at 14 gauge. Top inspection port shall feature an epoxy-coated, cast iron bolt-on cover.

Lower clean-out port is female coupling with plastic (PVC) plug.

Pump:

End-suction, single stage; TEFC motor, cast iron housing; iron impeller; bronze shaft sleeve; BUNA-N mechanical shaft seal; flooded suction required.

Backwash Valves:

Electrically-actuated, mechanically-linked butterfly valves. One actuator for single tank systems, one actuator per tank for multi-tank systems.

Underdrain:

Schedule 40 PVC header. PVC internally v-slotted well screen (.010 slot opening size) with a minimum collapse strength of 135 psi (9.3 bar). Durability shall be warranted for 15 years.

Controller:

IEC starter with overload module; HOA selector switch; NEMA-4X/enclosure; re-set/disconnect/trip switch; 120 volt, single phase control voltage; manual backwash switch; pressure differential switch; backwash cycle timer; 24-hour backwash clock, UL-Listed.

Piping:

Galvanized pipe with grooved coupling.

Strainer:

Cast-iron basket strainer.

Filter Media:

Single Media (standard) - Filtration efficiency of 90% removal by volume of particles 5 micron and larger (Uniformly graded silica sand).

Multi Media (optional) - Filtration down to 0.5 micron consult factory for system design/selection based on specific application and filtration efficiency.

Skid:

Stainless steel, 3/16-inch minimum thickness. Multi-tank systems utilize carbon steel I-beam and plate material.

Options:

- Backwash Tank (vertical) with capacities up to 3000 gallons
- High/Low Water (Backwash Tank) Level Switches
- Status Lights

PLC Option:

Allen Bradley "Pico" PLC (Standard)

- Programmable logic relay
- Pre-programmed at factory
- Can be programmed for multiple operating/monitoring functions

Consult Lakos for applications and more information.

Lakos Separators are manufactured and sold under one or more of the following U.S. Patents: 5,320,747; 5,338,341; 5,368,735; 5,425,876; 5,571,416; 5,578,203; 5,622,545; 5,653,874; 5,894,995; 6,090,276; 6,143,175; 6,167,960; 6,202,543; 7,000,782; 7,032,760 and corresponding foreign patents, other U.S. and foreign patents pending.